

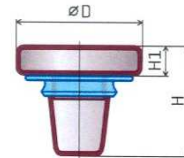
## Technical sheet WINE **Vinolok 18.2 Low Top**



The glass closure VINOLOK is a part of a system consisting of a glass closure, a bottle and a fixation capsule.

### Closure

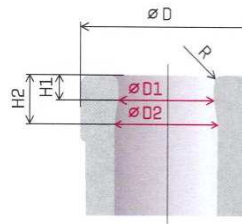
Closure: Glass without added lead  
 Sealing ring: 18.2 Elvax 550A  
 Available colours: Clear / Black / Rose  
 of closure:



$\varnothing D = 29.3 \pm 0.30 \text{ mm}$   
 $H = 27.0 \pm 0.20 \text{ mm}$   
 $H1 = 7.0 \pm 0.15 \text{ mm}$   
 $m = 19.5 \pm 0.2 \text{ g}$

### Bottle

Inner diameter:  $18,2 \pm 0,3 \text{ mm}$  Upper band finish



$\varnothing D = 29.5 \pm 0.4 \text{ mm}$   
 $H1 = 2.0 \text{ mm}$   
 $H2 = 5.0 \text{ mm}$   
 $R = 1.5 \text{ mm}$

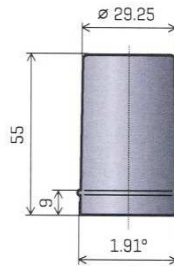
$\varnothing D1 < \varnothing D2$   
 $\varnothing D1; \varnothing D2 = 18,2 \pm 0,3 \text{ mm}$   
 $\varnothing D2 - \varnothing D1 = \text{max } 0,1 \text{ mm}$

Please contact your Vinolok supplier for the suitable bottle selection.

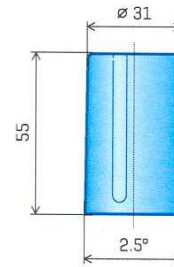
Inner shape: The bottle neck mustn't narrow down in the downward direction.

### Capsule

Type: aluminium, tin, poly-laminate  
 Thickness: 0.075 - 0.12 mm



shrink  
 0.08 mm



### Application

Closure temperature for application: 10 - 30°C  
 Closure insert force: 50 - 300 N (5 - 30 kg)  
 Capsule shrinking temperature:

10 - 30°C  
 50 - 300 N (5 - 30 kg)  
 max 280°C

### Maximum permitted ambient temperature

Headspace: 40 mm    60 mm  
 Max. ambient temperature: 35°C    45°C

40 mm    60 mm  
 35°C    45°C

[for wines with alcohol content up to 15%, bottling temperature 15°C]

### Printing

Art specified by customer max. 4 colours, up to diameter of 17,5 mm

### Package

1 blister (60 pieces)  
 Pieces in carton (480)  
 Number of cartons / closures on palette: 54 / 25 920

40x26x3,5 cm / 1,3 kg  
 40x26x24 cm / 10,6 kg  
 120x80x160 cm / 589 kg

### Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

### Recommended closure storage

dry environment  
 10-30°C, out of direct sunlight

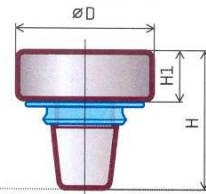
## Technical sheet WINE **Vinolok 18.2 High Top**



The glass closure VINOLOK is a part of a system consisting of a glass closure, a bottle and a fixation capsule.

### Closure

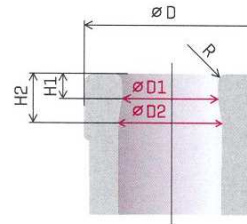
Closure: Glass without added lead  
 Sealing ring: 18.2 Elvax 550A  
 Available colours: Clear  
 of closure: Clear



$\varnothing D = 29.3 \pm 0.30$  mm  
 $H = 32.0 \pm 0.20$  mm  
 $H1 = 12.0 \pm 0.15$  mm  
 $m = 28.6 \pm 0.2$  g

### Bottle

Inner diameter:  $18,2 \pm 0,3$  mm Upper band finish



$\varnothing D = 29.5 \pm 0.4$  mm  
 $H1 = 2.0$  mm  
 $H2 = 5.0$  mm  
 $R = 1.5$  mm

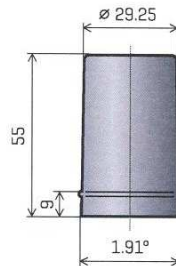
$\varnothing D1 < \varnothing D2$   
 $\varnothing D1; \varnothing D2 = 18,2 \pm 0,3$  mm  
 $\varnothing D2 - \varnothing D1 = \text{max } 0,1$  mm

Please contact your Vinolok supplier for the suitable bottle selection.

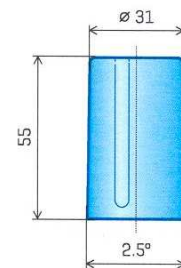
Inner shape: The bottle neck mustn't narrow down in the downward direction.

### Capsule

Type: aluminium, tin, poly-laminate  
 Thickness: 0.075 - 0.12 mm



shrink  
 0.08 mm



### Application

Closure temperature for application: 10 - 30°C  
 Closure insert force: 50 - 300 N (5 - 30 kg)  
 Capsule shrinking temperature:

10 - 30°C  
 50 - 300 N (5 - 30 kg)  
 max 280°C

### Maximum permitted ambient temperature

Headspace: 40 mm    60 mm  
 Max. ambient temperature: 35°C    45°C

40 mm    60 mm  
 35°C    45°C

(for wines with alcohol content up to 15%, bottling temperature 15°C)

### Printing

Art specified by costumer max. 4 colours, up to diameter of 1,75 mm

### Package

1 blister (60 pieces)    40x26x3,5 cm / 1,8 kg  
 Pieces in carton (480)    40x26x25 cm / 13 kg  
 Number of cartons / closures on palette: 54 / 25 920    120x80x165 cm / 719 kg

### Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

### Recommended closure storage

dry environment  
 10-30°C, out of direct sunlight