

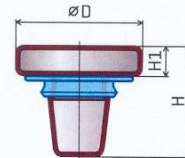
Technical sheet WINE **Vinolok 18.2 Low Top (Alucap)**



The glass closure VINOLOK is a part of a system consisting of a glass closure, a bottle and a fixation capsule.

Closure

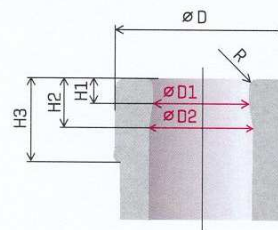
Closure: Glass without added lead
 Sealing ring: 18.2 Elvax 550A
 Available colours: Clear / Black / Rose
 of closure: Clear / Black / Rose



$\varnothing D = 29.3 \pm 0.30$ mm
 $H = 27.0 \pm 0.20$ mm
 $H1 = 7.0 \pm 0.15$ mm
 $m = 19.5 \pm 0.2$ g

Bottle

Inner diameter: $18.2 \pm 0,3$ mm Upper band finish



$\varnothing D = 30 \pm 0.2$ mm
 $H1 = 2.0$ mm
 $H2 = 5.0$ mm
 $H3 = 11.8 \pm 0.2$ mm
 $R = 1.5$ mm

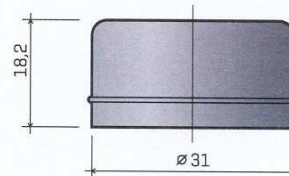
$\varnothing D1 < \varnothing D2$
 $\varnothing D1; \varnothing D2 = 18,2 \pm 0,3$ mm
 $\varnothing D2 - \varnothing D1 = \text{max } 0,1$ mm

Please contact your Vinolok supplier for the suitable bottle selection.

Inner shape: The bottle neck mustn't narrow down in the downward direction.

Capsule

Type: alu-cap
 Thickness: 0.21 mm



Application

Closure temperature for application: 10 - 30°C
 Closure insert force: 50 - 300 N (5 - 30 kg)
 Capsule shrinking temperature:

Maximum permitted ambient temperature

Headspace: 40 mm 60 mm
 Max. ambient temperature: 35°C 45°C

[for wines with alcohol content up to 15%, bottling temperature 15°C]

Printing

Art specified by customer max. 4 colours, up to diameter of 17,5 mm

Package

1 blister (60 pieces) 40x26x3,5 cm / 1,3 kg
 Pieces in carton (480) 40x26x24 cm / 10,6 kg
 Number of cartons / closures on palette: 54 / 25 920 120x80x160 cm / 589 kg

Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

Recommended closure storage

dry environment
 10-30°C, out of direct sunlight