

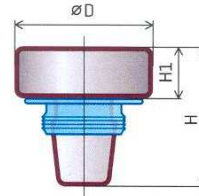
Technical sheet WINE **Vinolok 21.5 High Top 4**



The glass closure VINOLOK is a part of a system consisting of a glass closure, a bottle and a fixation capsule.

Closure

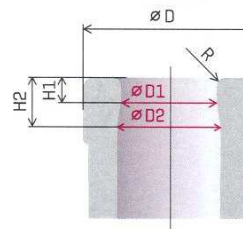
Closure: Glass without added lead
 Sealing ring: 21.5 Elvax 550A
 Available colours: of closure: Clear



ØD = 34,0 ± 0,30 mm
 H = 32,0 ± 0,20 mm
 H1 = 12,0 ± 0,15 mm
 m = 40,0 ± 0,2 g

Bottle

Inner diameter: 21,5 ± 0,5 mm Upper band finish



ØD = 34,0 ± 1,0 mm
 H1 = 3,0 mm
 H2 = 6,0 mm
 R = 1,5 mm

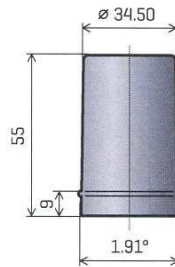
ØD1 ≤ ØD2
 ØD1; ØD2 = 21,5 ± 0,5 mm

Please contact your Vinolok supplier for the suitable bottle selection.

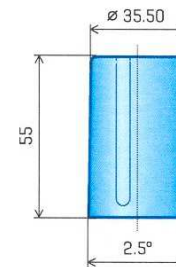
Inner shape: The bottle neck mustn't narrow down in the downward direction.

Capsule

Type: aluminium, tin, poly-laminate
 Thickness: 0,075 - 0,12 mm



shrink
 0,08 mm



Application

Closure temperature for application: 10 - 30°C
 Closure insert force: 50 - 300 N [5 - 30 kg]
 Capsule shrinking temperature:

10 - 30°C
 50 - 300 N [5 - 30 kg]
 max 280°C

Maximum permitted ambient temperature

Headspace:	60 mm	80 mm	60 mm	80 mm
Max. ambient temperature:	35°C	45°C	35°C	45°C

[for wines with alcohol content up to 15%, bottling temperature 15°C]

Printing

Art specified by customer max. 4 colours, up to diameter of 21 mm

Package

1 blister (40 pieces)	40x26x3,5 cm / 1,6 kg
Pieces in carton (280)	40x26x25 cm / 12 kg
Number of cartons / closures on palette: 54 / 15 120	120x80x165 cm / 665 kg

Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

Recommended closure storage

dry environment
 10-30°C, out of direct sunlight